

# LEXAN™ EXTRITE™ SHEET







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Introducing LEXAN™ EXTRITE™ sheet, a transparent polycarbonate solid sheet with proprietary UV protection on both sides offering excellent weathering properties. With its excellent impact and scratch resistance it is a perfect candidate for a wide variety of building and construction applications.

To the new protective layer, the material is fulfilling a demand for areas where abrasion and scratch resistance and weathering is important. The intrinsic properties of LEXAN™ polycarbonate combined with a one side protective layer results in improved abrasion, chemical and UV resistance.

Transparent LEXAN™ EXTRITE™ sheet has an excellent light transmission, between 87-90% and can be used for buildings in demanding climates or in solutions with south facing aspects.

LEXAN™ EXTRITE™ sheet has an expected lifetime of at least 30 years and comes with a 15 year written limited warranty.

# **ADDITIONAL PROPERTIES**

- Cold curving
- Cold bending
- Thermoformable

# **AVAILABILITY**

- 1 side abrasion/chemical resistant
- Back side UV-protected
- Standard colors:
  - Clear (112)
  - Opal (WH7D2870 50% LT, WH4D3480 25% LT)
  - Bronze (5109)
  - Grey (GY6E75T)
- Thicknesses: 2 to 6 mm
- Width: 1250mm
- Length: 1000-3000mm (39.37-118.1") longer lenghts on request
- Standard Price Volume (SPV): 1000kgs or 1 pallet



SAND ABRASION
- HIGH SCRATCH RESISTANCE



HIGH IMPACT STRENGTH
- UP TO 250 TIME STRONGER
THAN GLASS



CHEMICAL RESISTANCE



UNIQUE 15 YEAR LIMITED WARRANTY



TRANSPARENCY UP TO 87-90%



**THERMOFORMABLE** 



**UV-RESISTANCE** 



WEATHER RESISTANCE



# PROCESSING

From high speed trains to street furniture, and from snowmobiles to motorway signs, LEXAN $^{\text{\tiny M}}$  EXTRITE $^{\text{\tiny M}}$  sheet products are designed and manufactured in a diverse range of shapes and sizes. One of the most common methods of producing these parts is thermoforming.



Thermoforming LEXAN™ EXTRITE™ sheet, a polycarbonate material, is a manufacturing process where a plastic sheet is heated to its softening temperature, formed to a specific shape in or over a mold by using vacuum, and trimmed to create a usable product.

Today, thermoforming can offer many benefits over other thermoplastics processes as well as other traditional materials like steel and glass reinforced plastics. The thermoforming process requires a relatively low level of forming pressure, so tooling can be constructed less expensively than tooling used in other processes. Depending on the part size, shape, and quantity, thermoforming can be an efficient and very cost-effective production process for many plastic parts. Tooling can

be produced in a very short timeframe relative to other plastic processes and may provide faster production for large volume runs compared to rotationally molded or fiberglass reinforced plastic processes; resulting in quicker time to market.

Next to providing an excellent part volume/quality ratio, thermoforming processes enables freedom of design and addition of small details in the part. Also pre-colored thermoplastic sheet can give the final part a good surface finish, which can eliminate the need for painting. By using LEXAN™ EXTRITE™ sheet, you can enhance your design opportunities with UV-resistant surface while thermoforming your product.

# PUT LEXAN™ EXTRITE™ TO THE TEST

LEXAN EXTRITE
SHEET

TRADITIONAL POLYCARBONATE SHEET

5%

TABER HAZE TEST AFTER 500 CYCLES

37%

1%

SAND ABRASION TEST AFTER 1 TIME 36%

1%

METAL WOOL TEST AFTER 10 TIMES 19%

LEXAN™ EXTRITE™ SHEET

The perfect polycarbonate sheet solution fulfilling a demand for areas where abrasion and weathering resistance is key.

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